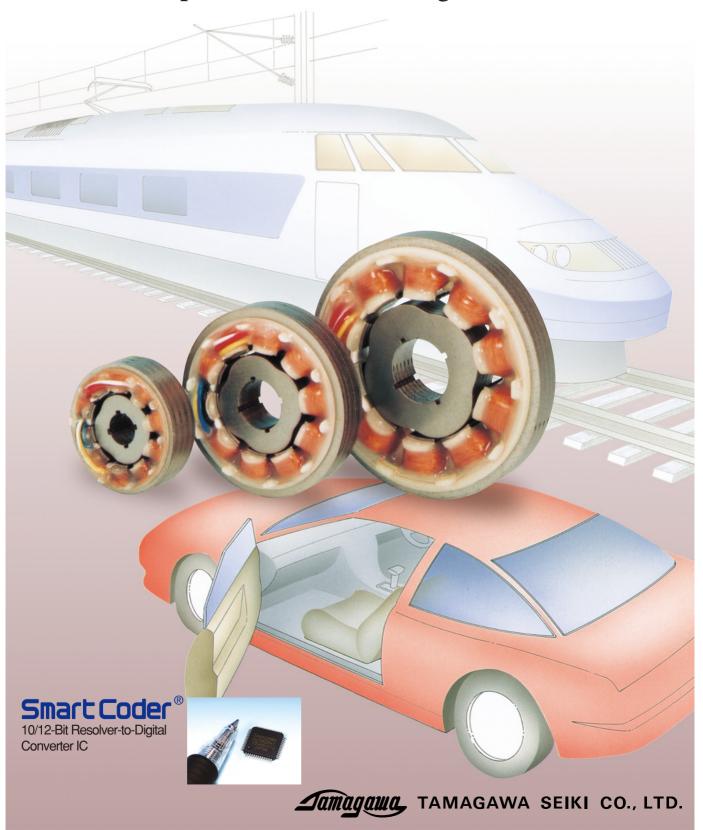
Motro Compo

Singlsyn®

(Superior Flat Absolute Angle Sensor)



Singlsyn®

(Superior Flat Absolute Angle Sensor)

SCOPE

Singlsyn is the latest art of Absolute Angle Sensor which is developed by Tamagawa. This is a superior sensor which realizes extremely thin structure, usability in wide temperature and humidity range and in other hard environmental conditions, and high reliability. (Singlsyn is our trademark for VR type Resolver.)

SPECIAL FEATURES

Extremely Thin Dimensions

Singlsyn realizes smallest mounting space because of its extremely thin thickness as a built-in structure.

Wide Temperature Range

 $-55 \sim +155^{\circ}C$ (Optional : High temperature type)

Robust for Hard Environments

- Vibration : 196 m/sec² (20G)
- Shock : 980 m/sec² (100G)
- Humidity : 90% RH or above

High Rotational Speed

30,000 min $^{-1}$ (rpm) or above

High Reliability

Singlsyn has the similar structure to electric motors but has high reliability because of no winding coil on its rotor.

Sensing Absolute Position and Velocity

According to connection to an R/D converter or **Smartcoder**, it is capable of converting analog output signals of **Singlsyn** to digital position (angle) signals. The position signals are transmitted as the absolute position within a range of electrical one cycle.

Low Cost

Especially low cost is realized by reducing the number of parts to 1/10 compared with conventional resolvers.

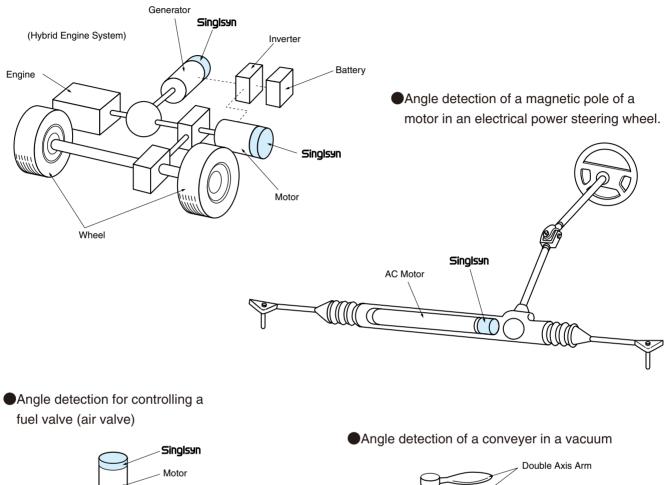


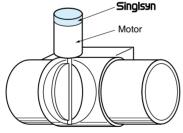
*For special cases, please consult us.

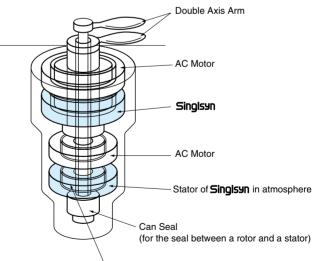
APPLICATIONS

Detection of a rotational position of a motor and a generator on a hybrid vehicle.

Detection of a rotational position of a motor on an electric vehicle







Rotor of **Singlsyn** (in a vacuum)

Angle detection for control of a switched reluctance motor

•Angle detection for vector control of a high efficient induction motor

Angle detection for rotational control of an AC motor (PM motor)

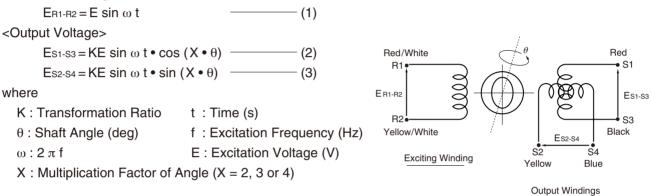
PRINCIPLE OF OPERATION

The contour of a rotor for **Singlsyn** forms specially curved air gap between its stator and the rotor, of which permeance is changed as a sinusoidal wave corresponding to an angle of the rotor shaft. One excitation winding and two output windings are placed in the stator. The two output windings detect a change of air gap between the rotor and the stator and produce output voltage with 2-phases proportional to sine and cosine of the angle of rotor. (Refer to Fig. 1 and Fig. 2)

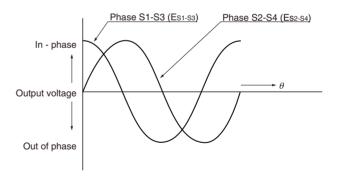
Because the output signals of **Singlsyn** are the same as those of conventional resolvers and Smartsyns as shown in equation (2) and (3), they can be converted to digital angle data by using conventional resolver to digital (R/D) converters.

Singlsyn which produces twice angle output signals (2X type) has an elliptical shape of a rotor as shown in Fig. 3 (a). A rotor for 3X type is triangular and cross shaped for 4X type as shown in Fig. 3 (b) and 3 (c).

<Excitation Voltage>









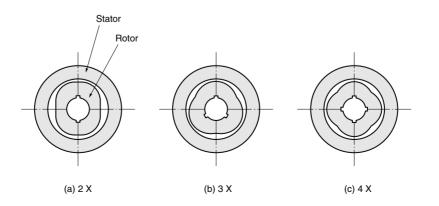


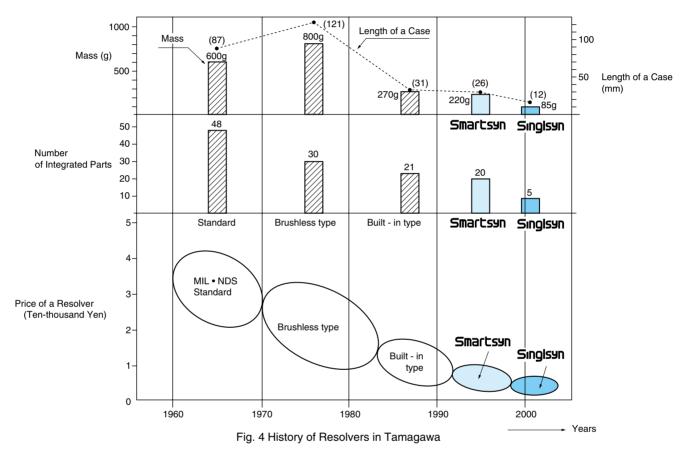
Fig. 3 Shapes of Rotors

HISTORY OF DOWN-SIZING AND PARTS-REDUCTION OF A RESOLVER

Tamagawa Seiki Co., Ltd. has been developing and manufacturing resolvers more than 40 years. The progress regarding the resolver was a history of reducing their size and cost at the same time.

Originally the military specifications of resolvers with brushes had two windings on both a rotor and a stator. Even after resolvers came through a brushless type and a built-in type, **Smartsyn** still needs four windings on a rotor, a stator and a rotary transformer (rotor and stator).

Compared with these conventional resolvers, the newly developed VR (Variable Reluctance) type resolver needs the winding on a stator only. We named this new product **Singlsyn**.



Structural Comparison of Smartsyn and Singlsyn

The structural differences between the conventional winding type brushless resolver **(Smartsyn)** and the newly developed **Singlsyn** are shown in Fig. 5.

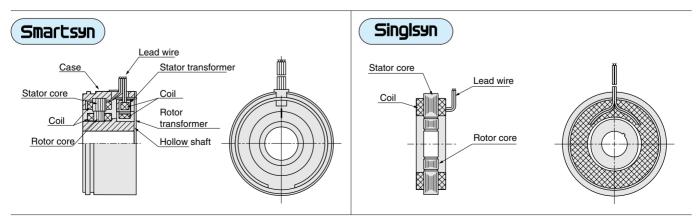
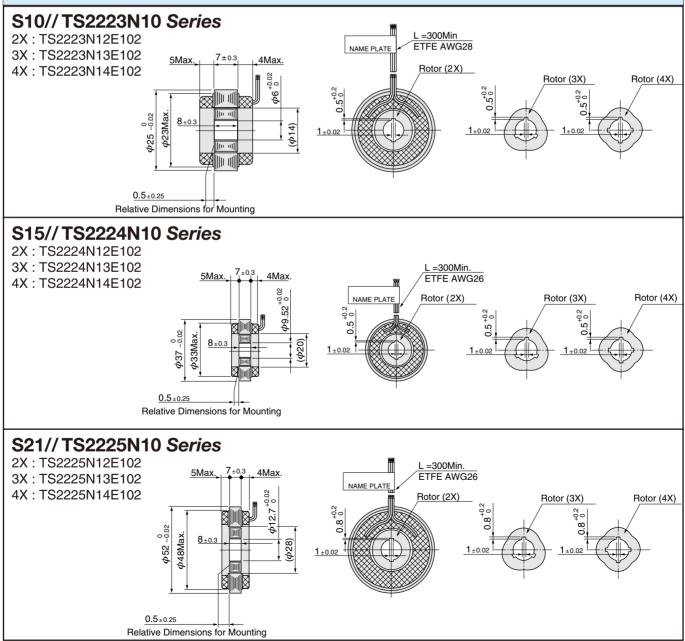


Fig. 5 Structural Comparison of Smartsyn and Singlsyn

SPECIFICATIONS FUNCTION 2X-VRX 3X-VRX 4X-VRX Frame Size S10 S15 S21 S10 S15 S21 S10 S15 S21 Model Number TS2223N12E102 TS2224N12E102 TS2225N12E102 TS2223N13E102 TS2224N13E102 TS2225N13E102 TS2223N14E102 TS2224N14E102 TS2225N14E102 Excitation Input AC7Vrms 10kHz AC7Vrms 10kHz AC7Vrms 10kHz Primary Side R1 - R2 R1 - R2 R1 - R2 Transformation Batio 0.286 ± 10% 0.286 ± 10% 0.286 ±10% Electrical Error ±60'Max. ±45'Max. ±30'Max. Input Impedance: Zro $120 \Omega \pm 20\%$ $120 \Omega \pm 20\%$ 120 Ω ±20% Output Impedance: Zss 350 Ω Nom. 250 Ω Nom. 270 Ω Nom 330 Ω Nom. 260 Ω Nom. 290 Ω Nom. 430 Ω Nom. 340 Ω Nom. 335 Ω Nom. Phase Shift + 15° Typ + 10°Typ 0 ° Typ. + 25° Typ + 10 °Typ. 0° Typ. +10° Typ. 0° Typ. -10° Typ. 0.090kg Mass 0.023kg 0.050kg 0.090ka 0.023kg 0.050kg 0.090kg 0.023kg 0.050kg

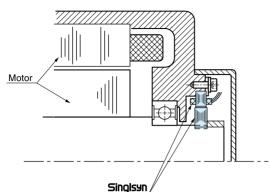
OUTLINE DIMENSIONS

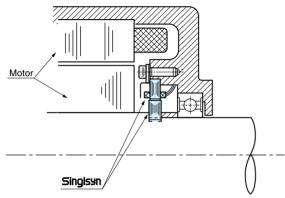


All dimensions are described in milli-meter.

MOUNTING METHOD AND ACCURACY

Mounting Method (Built-in type)





Loose fitting Fixing a stator by nails or a ring Rotor Key Loose fitting Fixing a rotor by pressed bushes or screwed nuts

Detail Drawing for mounting Singlsyn

 An electrical error caused by a stator eccentricity error of 0.05 mm

An electrical error caused by a Rotor

2X-VRX

30'

10'

3'

eccentricity error of 0.05 mm

S10

S15

S21

Function

Size

Function		2X-VRX	3X-VRX	4X-VRX
Size	S10	45'	10'	5'
	S15	35'	3'	2'
	S21	10'	2'	1'

3X-VRX

3'

2'

1'

Mounting Accuracy

In case **Singlsyn** is mounted in rough accuracy, the performance of **Singlsyn** may not be fully performed.

The eccentricity between a rotor and a stator affects its electrical accuracy as shown in the right table.

Allowable Axial Deflection

The deflection in the axial direction between a stator and a rotor should be within ± 0.25 mm.

Cautions for use

- The excitation input voltage in the specification sheet is described as a rated value. It is no problem for **Singlsyn** to be used in a range from 3 V to 1.2 times of the rated voltage, but the frequency should be \pm 5% of the rated value. Or else its accuracy may be degraded.
- In case of presence of large noise source in the vicinity or in case of a long transmission line, basically twisted pair lines with shield in each pair should be used. Additionally a different amplifier should be used as a receiver if any noise is induced in output signals.
- •If **Singlsyn** is mounted without eccentricity nor a tilt and a run-out for the shaft of a measuring object, some significant electrical errors may occur in output signals of the **Singlsyn**. Therefore users should take care of mounting **Singlsyn** mechanically as described in the above mounting method.
- •If **Singlsyn** is connected to imbalanced loads for each output of 2-phases, two output voltages become imbalanced and may result in some electric errors. Therefore the loads of 2-phases should be in the same condition.
- In case of the presence of a strong external magnetic field around **Singlsyn**, it affects the magnetic flux in the **Singlsyn** and may result in some electrical errors. In this case please consider setting some shielding in the **Singlsyn**.
- •If **Singlsyn** is used in the conditions of relative humidity of near 100% for a long time, the electrical insulation of the **Singlsyn** may gradually get worse. In such a case some protective cover for the **Singlsyn** is recommended.

4X-VRX

3'

1'

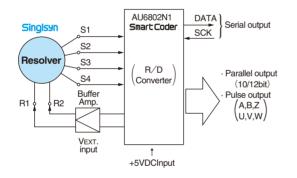
1'

Smartcoder® AU6802N1

High-speed, Digital-Tracking, Complete Angle Detector 10/12-Bit Resolver-to-Digital Converter IC

Features

- (1) Vehicle-mount quality
 - · Quality level : Transportation equipment involved with safety
 - Operating temperature range : -40 ~ +125°C
- (2) High accuracy
- (3) Simple to use
 - Real time output (High tracking rate : 240,000 min⁻¹ for 10 bit resolution)
 - Single power supply of DC5V (Integrated oscillator for exciting resolver : 10/20 kHz)
 - · Small size and light weight (10 x 10mm, Pin interval : 0.65mm, 52pins TQFP, Mass. 0.3gram)
 - · Built-in test (Abnormality detection) function
 - · Pulse / Parallel / Bus serial output (Selectable)
 - Resolution of 10/12 bits (Selectable)
 - · Capable to set the number of poles for UVW (Selectable from X 1, 2, 3, 4)
 - · Clock input (20MHz) : External CLK input / Crystal resonator / Ceramic resonator (Selectable)



*For details about Smartcoder (AU6802N1), please refer to the catalogue (No.T12-1617).



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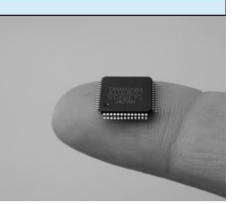
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WARRANTY

WARMAN Y Tamagawa Seiki warrants that this product is free from defects in material or workmanship under normal use and service for a period of one year from the date of shipment from the factory. This warranty, however, excludes incidental and consequential damages caused by careless use of the product by the user. Even after the warranty period, Tamagawa Seiki offers repair service, with charge, in order to maintain the quality of the product. The MTBF (mean time between failures) of our rendmit with the product. The MTBF (mean time between failures) of our product is quite long; yet, the predictable failure rate is not zero. The user is advised, therefore, that multiple safety means be incorporated in your system or product so as to prevent any consequential problems resulting from the failure of our product.





All specifications are subject to change without notice.

'08.12 T12-1579N3, 1,000, 2008,12